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<p>(21) International Application Number: PCT/US99/15462 (22) International Filing Date: 9 July 1999 (09.07.99) (30) Priority Data: 09/113,837 10 July 1998 (10.07.98) US (71) Applicant: MILLIPORE CORPORATION [US/US]; 80 Ashby Road, Bedford, MA 01730-2271 (US). (72) Inventors: CAMPBELL, Jeffrey, M.; 91 Summer Street, Foxboro, MA 02035 (US). NIERMEYER, J., Karl; 25 Groton Road, Tyngsboro, MA 01879 (US). (74) Agents: KING, Timothy, J. et al.; Millipore Corporation, 80 Ashby Road, Bedford, MA 01730-2271 (US).</p>		<p>(81) Designated States: CN, JP, KR, SG, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>
<p>(54) Title: BRIDGE APPARATUS FOR REPLACING A SEPARATION MODULE AND SYSTEM INCLUDING THE SAME</p> <p>(57) Abstract</p> <p>A connector apparatus is provided which is configured to replace a separation module in a system for dispensing a fluid. When it is desired to purge the system of a dispensed fluid, the connector apparatus, having the same configuration of an inlet and an outlet as the separation module, replaces the separation module and a purging fluid is passed through the system.</p> <div data-bbox="860 1155 1380 1911"> </div>		

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BRIDGE APPARATUS FOR REPLACING A SEPARATION MODULE AND SYSTEM INCLUDING THE SAME

5 REFERENCE TO RELATED APPLICATION

This application is a continuation-in-part of application Serial Number 08/678,795, filed July 12, 1996.

BACKGROUND OF THE INVENTION

10 This invention relates to a connector apparatus for connecting elements of a fluid transfer system and to the system including the connector apparatus. Fluid separation devices having an easily replaceable and disposable fluid separation module have been used to control contamination in industrial processes for many years. Such devices are an integral part of the manufacture of many products including pharmaceuticals, food stuffs and beverages. However, nowhere is the
15 need for effective contamination control greater than in the semiconductor fabrication industry. With circuit details in the submicron range and with further feature size reductions inevitable, the need for control of particulate, ionic, organic and other contaminants in semiconductor process fluids is essential. Also, because semiconductor devices are fabricated in clean rooms, it is important to
20 minimize the potential of contaminating the manufacturing environment. For this reason, disposable fluid separation devices are preferable in semiconductor fabrication processes in order to minimize contamination of the process lines as well as the clean room.

 Examples of semiconductor process fluids which are processed at the point
25 of use (POU) include those chemicals used in photolithographic processing (photochemicals). Photochemicals include materials such as primers, adhesion promoters, photoresists, edge bead removers, antireflective coatings, developers, dielectrics, and the like. Such chemicals are commonly dispensed onto the silicon wafer by a specialized pump and subsequently dispersed into a uniform thin film

using a process called spin coating. The purity of these chemicals at the POU is essential to producing acceptable product yields.

Fluid separation devices are in general of two types. In the first type, the separation element that includes a filter is a replaceable component, while the pressure vessel which houses the element, i.e., the housing, is reusable. The housing also contains appropriate fluid connections to the rest of the fluid processing system. Replacing the fluid separation element requires opening the housing, removing the separation element, installing the replacement separation element into the housing and closing the housing. There are many disadvantages to this type of fluid separation device. First, the replacement operation is time consuming, especially if access to the housing is restricted. Secondly, because the housing contains a quantity of the fluid being processed and because the fluid separation element is usually saturated with the fluid, spillage of the fluid usually occurs. In the case of hazardous fluids, spills can be a threat to the well-being of personnel in the area as well as potentially damaging to nearby equipment and facilities. Finally, the opening of the housing exposes the internal surfaces of the fluid processing system to unwanted contamination from the surrounding environment.

The second type of separation device is one in which the separation element that includes a filter is permanently attached to the housing, which also contains appropriate fluid connections to the rest of the fluid processing system, to form an integrated module. In this case, replacement involves disconnecting the entire separation module from the fluid processing system and reconnecting a replacement module to the system. In this manner replacement is easier, exposure of the operator to hazardous chemicals is minimized, the reliability of the connection is significantly improved, and contamination of the fluid processing system by the environment is reduced. The type of separation device is referred to as a disposable module, since the whole module is removed and disposed of whenever the separation element requires replacement regardless of what connector design is employed. Disposable modules usually require that multiple connections be made sequentially, a minimum of two connections, and more

typically three or four. Threaded fasteners are cumbersome and sometimes difficult to engage; factors which involve the subsequent consumption of additional time and effort. Furthermore, the module has to be held in place while the connections are being made, which makes the connection event even more difficult since it requires performing two actions at the same time (i.e., holding the module in place and attaching each connector sequentially). Finally, in those applications in which the permanent connections to the fluid processing system are not rigid, as for example, when flexible tubing is used, liquid has a tendency to be discharged as the connections disengage. All of these problems exacerbate the time and effort required to replace a disposable module, in addition to still allowing for exposure of personnel to hazardous materials, and contamination of the manufacturing environment.

For these reasons, some disposable separation modules have been designed with features that allow them to be connected quickly and easily to the fluid processing system in a "quick-connect" fashion. These types of quick-connect modules provide for a set of connectors that sealingly engage with a single, simple stroke or action, to a mating set of connectors attached to a reusable substrate. Different types of mechanisms have been designed to accomplish quick-connect retention, all of which heretofore have required some form of relative motion between the male connector and its female counterpart, most commonly a twisting action.

Periodically, the fluid delivery systems utilizing a disposable separation module must be flushed of the liquid composition being delivered in order to prepare the system for delivery of another liquid composition. Since the separation module contains retentate from the initially processed liquid composition, it must be replaced during the flushing procedure. Also, because a separation module is an integral part of the fluid delivery system, one must be included in the system during flushing. The separation module utilized during the flushing procedure must be replaced after flushing since it contains retentate from

the initial liquid composition removed from the system during the flushing step. This procedure is undesirable since the separation module is expensive, often exceeding a cost of \$1000.

Accordingly, it would be desirable to provide a means for flushing a liquid delivery system of processed liquid which does not require a separation module. In addition, it would be desirable to provide such a means which permits addition of a separation module to the system without otherwise changing the system.

SUMMARY OF THE INVENTION

The present invention provides a connector apparatus which can be substituted for a separation module in a system for dispensing a filtered fluid composition. The connector apparatus includes fluid inlet means configured in the same pattern as the fluid inlet means and fluid outlet means of the separation module. The connector apparatus is nonworking in that it performs no function other than transferring fluid therethrough.

The present invention also provides a system for purging a fluid from a fluid dispensing system which includes a feed pump, a dispensing pump and the connector apparatus of this invention.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a perspective view of a fluid dispensing apparatus which includes a separation module.

Fig. 2 is a perspective view of a manifold and separation module of the apparatus of Fig. 1.

Figs. 3a and 3b are perspective views of the module of Fig. 2 showing the connections of the separation module with a module receptor.

Figs. 4a, 4b, 4c and 4d show a connector apparatus of this invention.

Fig. 5 illustrates a system for dispensing a filtered fluid which utilizes the connector apparatus of this invention.

Figs. 6a, 6b and 6c show a holder for the connector apparatus of this invention.

DESCRIPTION OF SPECIFIC EMBODIMENTS

This connector apparatus of this invention is useful for purging a fluid from a fluid dispensing system which includes a pump. The fluid dispensing system can include a single pump or a plurality of pumps such as a two pump system comprising a dispensing pump and a feed pump. Such a system, when dispensing a fluid includes a separation module having a filter means which separates unwanted components of the fluid from the fluid composition being dispensed. The connector apparatus of this invention replaces a separation module having a filter means by disconnecting the separation module from fluid inlet means and fluid outlet means of the module from conduits in the system which connect to the inlet means and the outlet means. The connector apparatus of this invention has the same configuration of inlets and outlets on its outer surface as on the outer surface of the separation module it replaces so that it is compatible with the remainder of the fluid dispensing system.

The present invention will be particularly described herein with reference to a two pump fluid dispensing system including a feed pump, a dispensing pump and a separation module having a particular configuration of inlet means and outlet means. However, it is to be understood that the present invention can be utilized in a fluid dispensing system having a separation module regardless of the outer surface configuration of inlet means and outlet means on the surface of the separation module. For example, the connector apparatus of this invention can be utilized to replace a filtration module including a filter and a filter housing as disclosed in U.S. patents 5,167,837 and 5,516,429 which are incorporated herein by reference. In addition, it is to be understood that the connector apparatus of this invention also is useful in a fluid dispensing system utilizing a single pump or more than two pumps.

The connector apparatus of this invention provides the substantial advantages of avoiding the need for a separation module including a filter means, when purging a fluid dispensing system. In addition, the volume capacity of the

connector apparatus can be minimized to the volume needed to transport fluid therethrough so that the purge fluid needed for the system can be substantially less than the interior volume of the separation module.

An example of the application of this invention is in the point of use (POU) purification of photochemicals used in the microelectronics manufacturing industry. Photochemical dispense pumps and POU fluid separation devices are typically found in a drawer mounted beneath the spin coating apparatus. There are sometimes as many as eight pumps per drawer, severely limiting access to POU fluid separation devices which may be close-coupled to the dispense pumps to eliminate extraneous external plumbing and potential fluid contamination. Particularly suitable dispense pump and separation devices are those in which the pump and separation device form an integrated system as disclosed in U.S. Patent No. 5,262,068 whose disclosure is incorporated by reference. User-friendly separation modules capable of being connected in a quick-connect fashion would be preferable in this application.

A fluid dispensing apparatus useful with the connector apparatus of the present invention is shown in Figs. 1, 2 and 3. Fig. 1 shows a perspective view of photochemical dispense system 1, which includes disposable filtration module 2, manifold block 3, pump means housing 4 and module receptor 5. The pump means housing 4 contains a feed pump and a dispensing pump (Fig. 5). Also shown is pump controller 6 which controls the electronic and pneumatic signals directed to and from the pump. The dispense system is similar in design and operation to that disclosed in U.S. Patent No. 5,262,069. The manifold block 3, which is attached to pump 4, is reusable and designed to matingly accept and retain module 2 as will be described in more detail below.

Fig. 2 is a perspective view of disposable module 2b and a partially sectioned view of the lower portion of manifold 3, showing details of the features that make module 2 capable of connecting to manifold block 3 in a quick-connect fashion. Module 2 has three female fluid connectors 21 on the top end of the

module and in fluid communication with the separation element (not shown) within housing 23. The separation element may be of the flat sheet membrane type as described in U.S. Patent No. 5,262,068, or more preferably may be comprised of hollow fiber membranes of the type described in commonly assigned U.S. Patent No. 5,762,789, which is incorporated herein by reference.

The connectors 21 are spaced apart, parallel and exclusive to each other, so as to enable them to sealingly engage in quick-connect fashion to mating male connectors 25 on manifold block 3. Male connectors 25 are tubular extensions of the fluid passageways of pump 4, and are disposed on the lowermost portion of pump 4, and are disposed on the lowermost portion of pump 4. Fluid tight sealing of the mating connector pairs 21 and 25 is accomplished by means of O-rings 26 attached to each of male connectors 25. Flange 22, attached to housing 23, positions the entire module 2 and further provides the module's alignment to manifold block 3 in conjunction with module receptor 5, and as such, assists in the retention of module 2 in sealing engagement to manifold block 3. In this particular embodiment flange 22 includes projections 24 to aid in precisely locating module 2 within the module receptor 5 which is designed to accept the disposable module. The size, shape and location of connectors 21 and flange 22 on module 2 are such as to make module 2 capable of being connected into manifold block 3 in a quick-connect fashion in conjunction with module receptor 5. One of the connectors 21 comprises a fluid inlet to the housing 23. A second connector 21 comprises a fluid outlet from the housing 23. A third connector 21 comprises a vent for removing gas from the housing 23. When venting of gas is not a requirement, a valve or the like in a conduit in fluid communication with the vent connector can be utilized to close fluid flow through the vent connector.

Figs. 3a and 3b are perspective views of module receptor 5 (shown removed from the pump 4 in these views), which is attached to manifold block 3 showing module 2 positioned within receptor 5. The flange 22 mates with a pair of slots 32 in the body of receptor. The module receptor is attached to the

manifold block 3 by hinges 33 which permit a limited range of substantially linear vertical movement which enables the disposable module 2 to be sealingly engaged with, and alternatively disengaged from the male connectors 25 on the manifold block. The module receptor is further attached to the pump 4 by a spring-loaded latch 34, one end of which forms a handle 34a with the opposite end thereof having a semicircular cutout 34b which interlocks with notch 35 on retainer post 36 which is affixed to the manifold block. This arrangement retains the module in sealing engagement with the pump after installation. The latch 34 is able to slide horizontally (i.e., in and out of the plane of Fig. 3b) in order to unlock from the notch on the retainer post thereby allowing the receptor 5 to pivot downwardly on hinges 33 for module replacement. When the mating connectors are disengaged, cutout 34b rests under tension against retainer post 36.

The process of replacing disposable filtration module 2 is accomplished by pulling the handle 34a forward, i.e., in a direction that is substantially perpendicular to the direction of motion required for engaging the female connectors 21 to the male connectors 25. This unlocks latch 34 from retainer post 36 and permits the unhinged end of module receptor 5 to be freed from the pump 4, thereby allowing the entire module 2 to pivot downward on hinges 33 a distance sufficient to move connectors 21 on the module out of sealing engagement with mating connectors 25 on manifold block 3. With the module receptor 5 in this lowered position, module 2 may be removed from the dispense system by sliding it out of the slots 32. A replacement filtration module may then be inserted into the slots followed by pivoting module receptor 5 upward to engage connectors 21 into sealing engagement with mating connectors 25 on the manifold block. When replacement module 2 is in sealing engagement with mating connectors 25, cutout 34b automatically locks into notch 35 thereby retaining the filtration module in sealing engagement to the manifold block during fluid processing conditions.

As seen from the foregoing description of the removal and installation of filtration module 2, the engagement and sealing of mating connections 21 and 25 is effected by a first substantially linear motion which is parallel to the axis defining the body of the connectors. The interlocking of the matable elements and consequent retention of the module is then accomplished without relative motion between the mating connectors by a second substantially linear motion which is perpendicular to the first motion corresponding to engagement and sealing of the connectors. Also, it is clear that the present quick-connect arrangement provides simultaneous connection and sealing of all the connectors on the top of the disposable filtration module 2. However, it is apparent that the benefits so derived apply equally even if the module receptor 5 were swung in a greater arc and even if the mating connectors were engaged somewhat sequentially so long as the engagement and retention is effected rapidly and easily enough to be considered a "quick-connect".

As shown in Figs. 4a, 4b and 4c, the connector apparatus of this invention 40 includes a flange 22a having the same configuration as flange 22 (Fig. 2) and projections 24a having the same configurations as projections 24. Connectors 21a have the same configuration and spacing as connectors 21 (Fig. 2) and sealingly engage with male connectors 25 as described above with reference to Fig. 2.

As shown in Fig. 4d, the internal volume of the connector apparatus 42 is significantly less than that of disposable filtration module 2. This result is derived from the fact that connector apparatus is a nonworking apparatus and the volume therethrough can be reduced to the volume of conduits 42, 43, 44 and 45.

The operation of the fluid dispensing system including the disposable filtration module 2 will be described with reference to Fig. 5. In a first step, a feed pump 50 draws a liquid into a feed chamber of pump 50 from a storage volume (not shown) through conduit 51 when inlet valve 52 is open. In a second step, isolation valve 53 and barrier valve 54 are open and inlet valve 52 is closed

and pump 50 is activated to push liquid through conduit 55 into module 2.

Filtered liquid is removed from module 2 through conduit 58 under the influence of pump 50. A dispenser chamber in dispense pump 60 thereby is filled with filtered liquid.

5 In a third step, barrier valve 54 is closed and vent valve 62 is opened. The feed pump 50 is activated to push a small amount of liquid and any microbubbles therein out of module 2 through conduit 64.

 In a fourth step, the barrier valve 54 is closed and the purge valve 66 is opened and dispense pump 60 pushes a small amount of liquid from the dispense
10 chamber in pump 60 and back to the inlet source 68 through conduit 70. This step ensures that the dispense fluid is free of potential microbubbles.

 In a fifth step, purge valve 66 is closed and isolate valve 53 is opened and the feed pump 50 and system are allowed to reach ambient pressure. At this point, the system is ready to dispense liquids.

15 In a sixth step, the outlet valve 72 is opened and the dispenser pump 60 is activated to dispense liquid therefrom through outlet conduit 74 onto wafer 76. In this fluid dispensing process, the feed pump 50 and dispenser pump 60 can be operated independently of each other.

 When the dispense system is ready to be purged of the liquid composition
20 being dispensed such as when it is desired to dispense a second liquid composition, module 2 is replaced with connector apparatus 40. The six steps described above for dispensing a liquid then are repeated with a purging liquid in order to purge the entire system of the dispense liquid. It is to be understood that any alternative sequence of steps which assures that purging liquid is passed
25 through the entire system to assure purging of the dispense liquid can be utilized.

 After the system is purged, the connector apparatus of this invention is replaced with a fresh module 2 and the above-described dispersing process is repeated to purge the system of the purging fluid and to effect dispensing of a second dispense liquid composition.

Referring to Figs. 6a, 6b and 6c, a holder 80 is shown which is configured to secure connector 40 (Fig. 4a) in position to effect fluid communication with a fluid delivery system (not shown). The holder 80 includes two arms 82 pivotally connected to flange 84 at connection 86. The arms 82 are
5 secured in position with respect to the flange 84, as shown in Fig. 6b by spring loaded arm 88 having an arm 90 which is forced into an opening 92 in flange 84 by spring 94.

Release of the arm 90 from the flange 84 is effected by pulling on arm 88 which then permits the arms 92 to be pivoted about connection 86 as shown in
10 Fig. 6c. The connector 40 then is positioned within slots 96 in each arm 82 which accommodates flange 22a (Fig. 4a) so that the connectors 21a are positioned to be in sealing fluid communication with the connectors 98 when arm 90 is locked in hole 92. Each connector 98 then can be placed in fluid communication with conduits (not shown) by means of connectors 100.

We Claim:

1. The process for purging a fluid delivery system of a fluid within said system, said system including means for pumping said fluid and a separation module including a filtration means, said separation module having a
5 configuration of inlet means and outlet means for delivering fluid into said separation module and removing fluid from said separation module on the outer surface of said separation module which comprises:
replacing said separation module with a connector apparatus
having the same configuration on its outer surface of inlet means and outlet means
10 as the configuration of inlet means and outlet means on the outer surface of said separation module,
said connector means including a fluid pathway connecting the inlet means and outlet means on its outer surface,
and activating said means for pumping to pass a second fluid throughout
15 said system thereby to purge said system of said first fluid.

2. The process for purging a fluid delivery system of a fluid within said system, said system including a dispenser pump for dispensing fluid from said system, a feed pump for introducing said fluid into said system and for delivering
20 said fluid to said dispenser pump and a separation module including a filtration means interposed between said dispenser pump and said feed pump for filtering fluid delivered by said feed pump to said dispenser pump, said separation module having a configuration of inlet means and outlet means for delivering fluid into said separation module and removing fluid from said separation module on the
25 outer surface of said separation module which comprises:
replacing said separation module with a connector apparatus
having the same configuration on its outer surface of inlet means and outlet means
as the configuration of inlet means and outlet means on the outer surface of said separation module,

said connector means including a fluid pathway connecting the inlet means and outlet means on its outer surface,

and activating said feed pump and said dispenser pump to pass a second fluid throughout said system thereby to purge said system of said first fluid.

5

3. A connector apparatus adapted to replace a separation module in a fluid dispensing system which includes a feed pump, said separation module and a dispenser pump which comprises:

10 said separation module and said connector apparatus having on their outside surface the same configuration of inlet means and outlet means, the inlet means and outlet means of said connector apparatus being in fluid communication by an open fluid pathway therein which is free of a filtration means.

15 4. The apparatus of Claim 3 wherein said inlet means and said outlet means consist of three connectors.

5. The system for purging a dispense fluid within a fluid dispensing system which comprises:

20 pump means for dispensing fluid from a fluid dispensing system and for introducing fluid into said fluid dispensing system,

a connector apparatus positioned within said fluid dispensing system,

25 said pump means and said connector apparatus being in fluid communication;

said connector apparatus being interchangeable in said fluid dispensing system with a separation module having a filter and said connector apparatus being free of a filter.

6. The system for purging a dispense fluid within a fluid dispensing system which comprises:

a dispenser pump for dispensing fluid from a fluid dispensing system,

5 a feed pump for introducing fluid into said fluid dispensing system,
a connector apparatus positioned between said feed pump and said dispenser pump;

said feed pump, dispenser pump and connector apparatus being in fluid communication,

10 means for introducing fluid into said feed pump,
means for removing fluid from said dispenser pump,
said connector apparatus being interchangeable in said fluid dispensing system with a separation module having a filter,
said connector apparatus being free of a filter.

15

7. The system of Claim 6 wherein said connector apparatus includes three connectors to effect fluid communication among said feed pump, said dispenser pump and said connector apparatus.

20

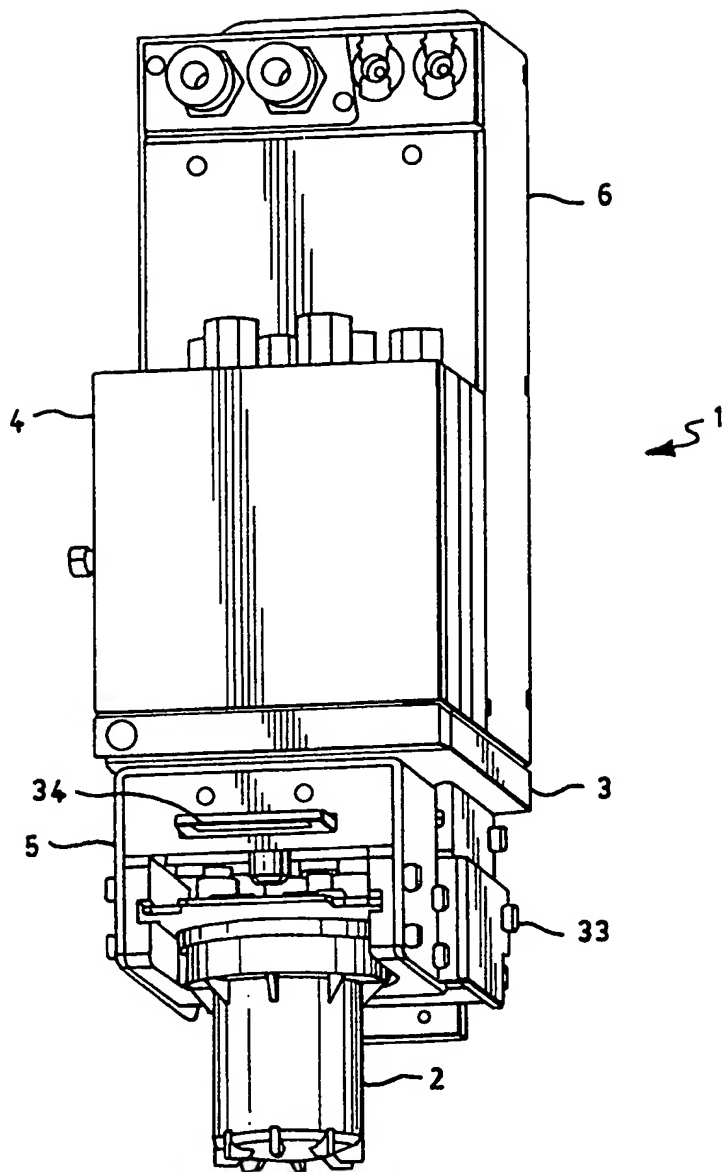


FIG. 1

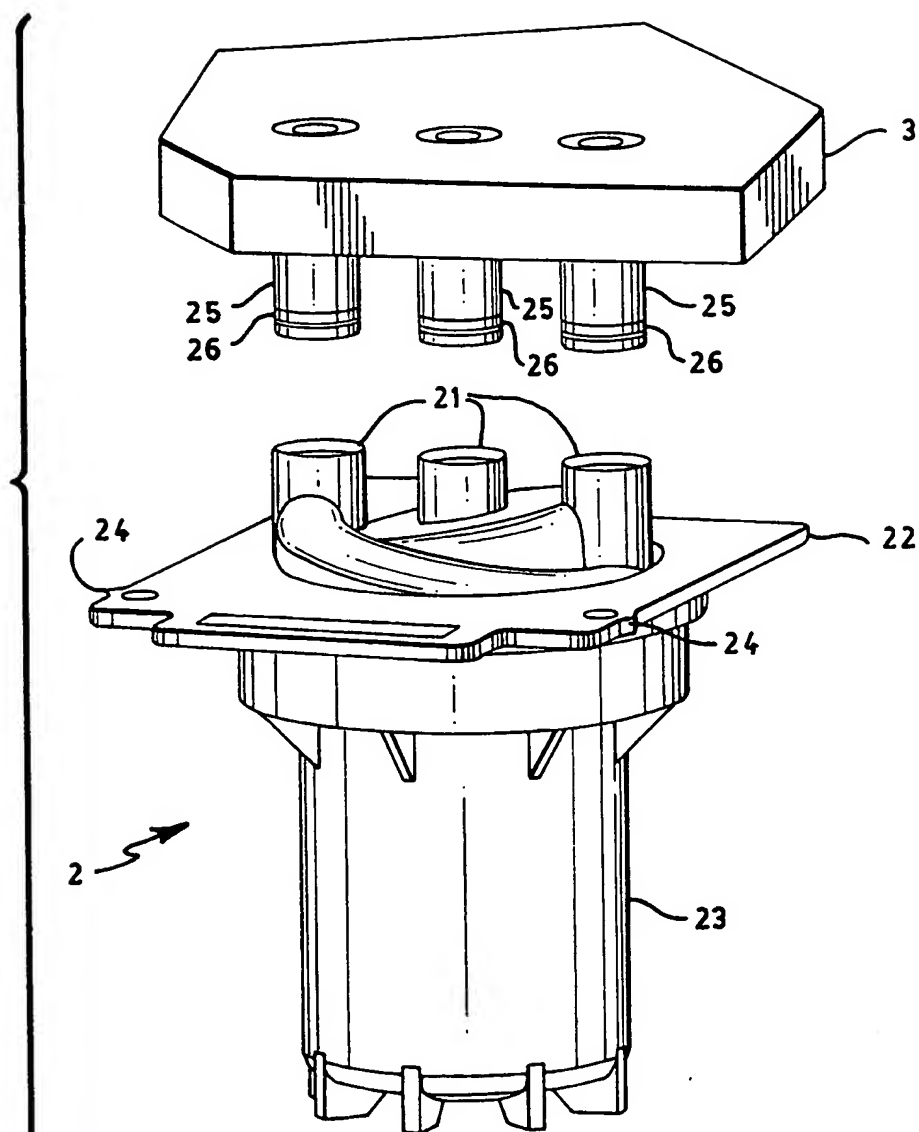


FIG. 2

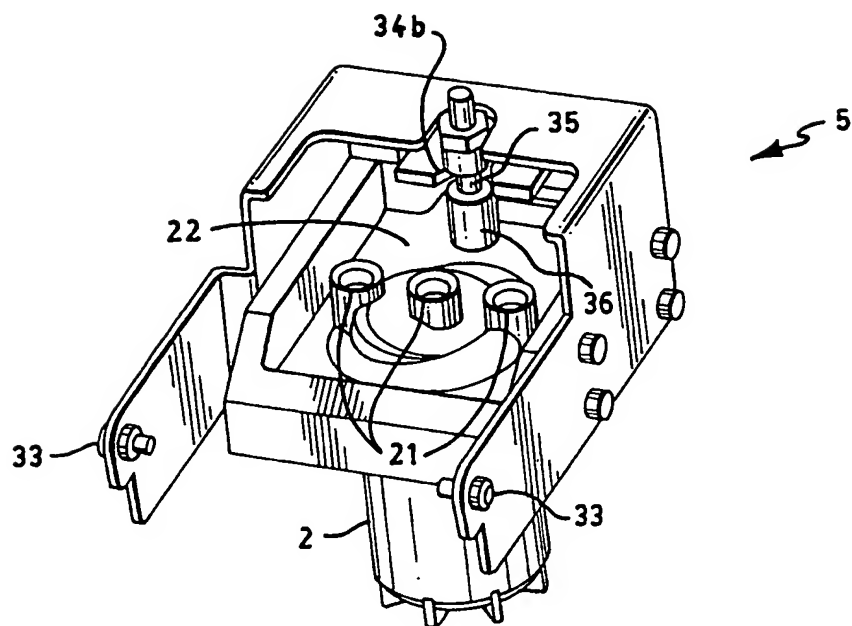


FIG. 3a

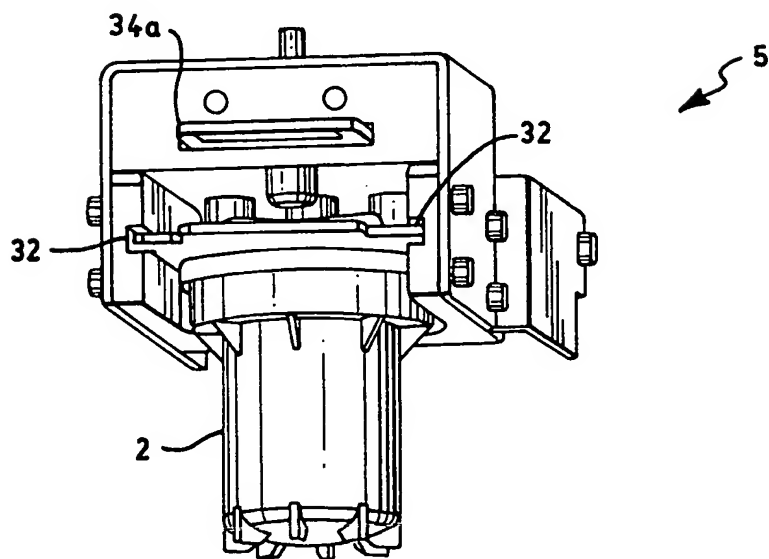


FIG. 3b

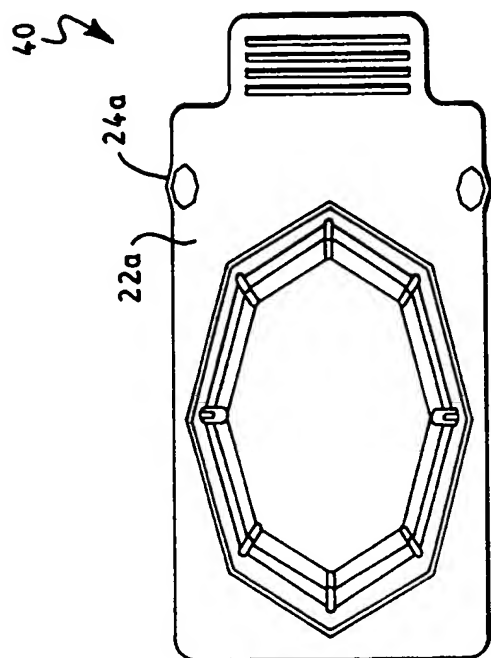


FIG. 4c

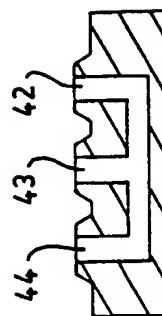


FIG. 4d

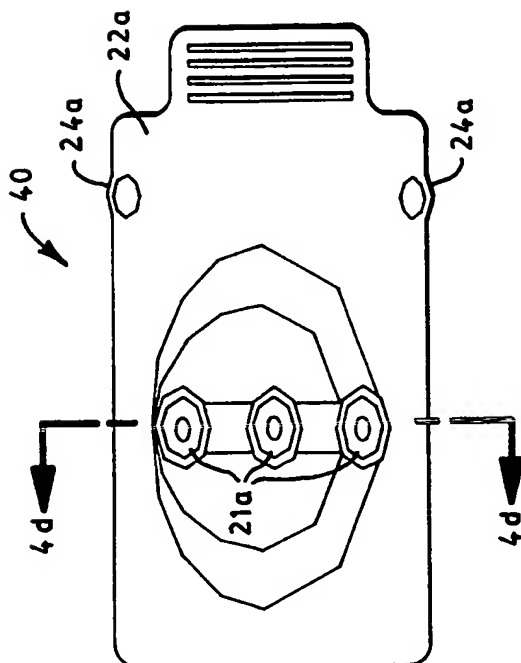


FIG. 4a

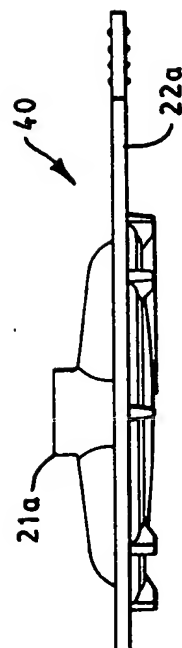


FIG. 4b

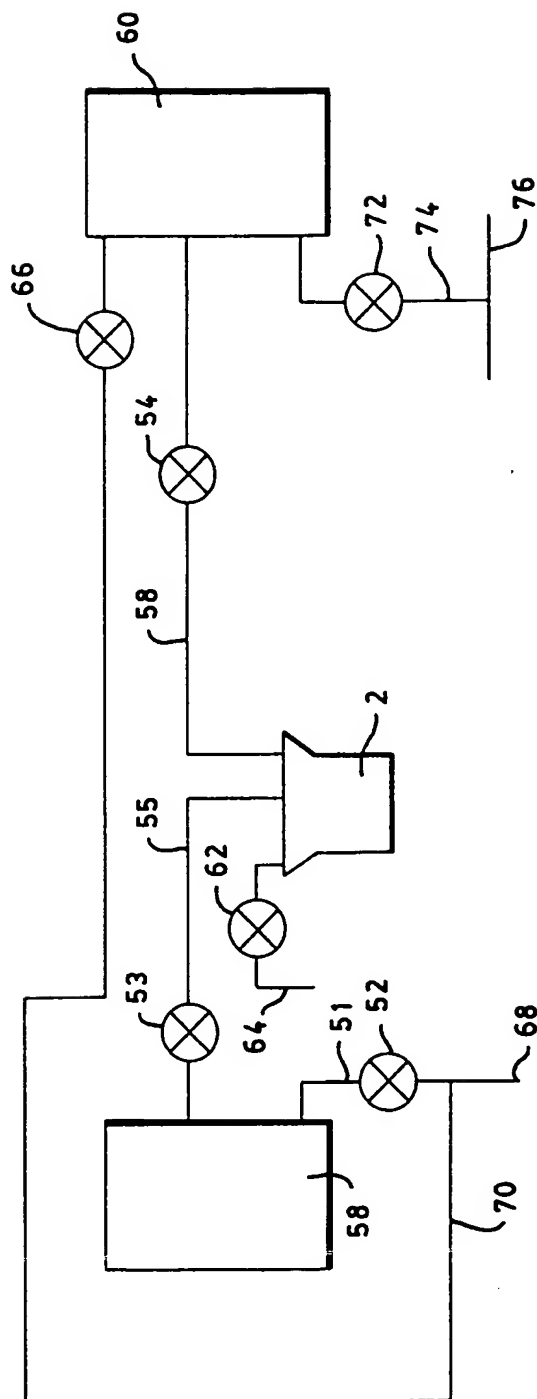


FIG. 5

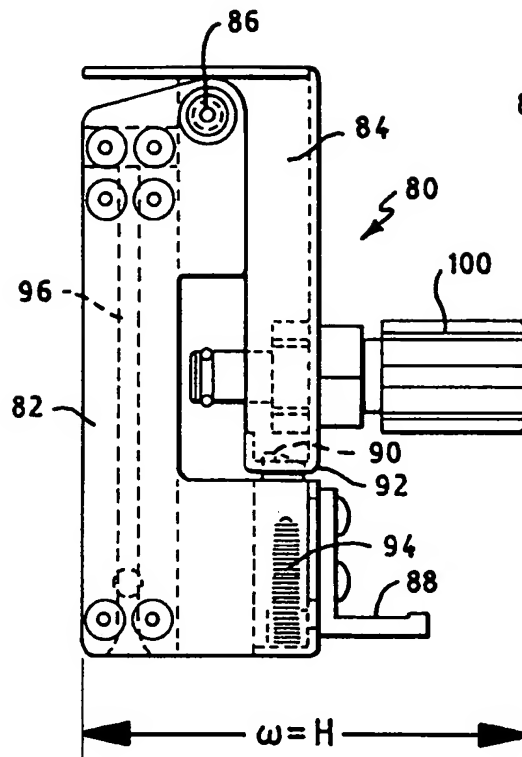


FIG. 6b

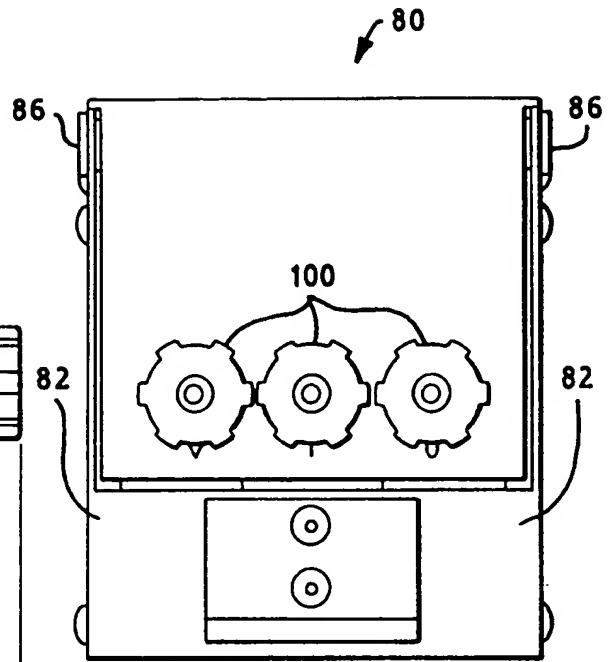


FIG. 6a

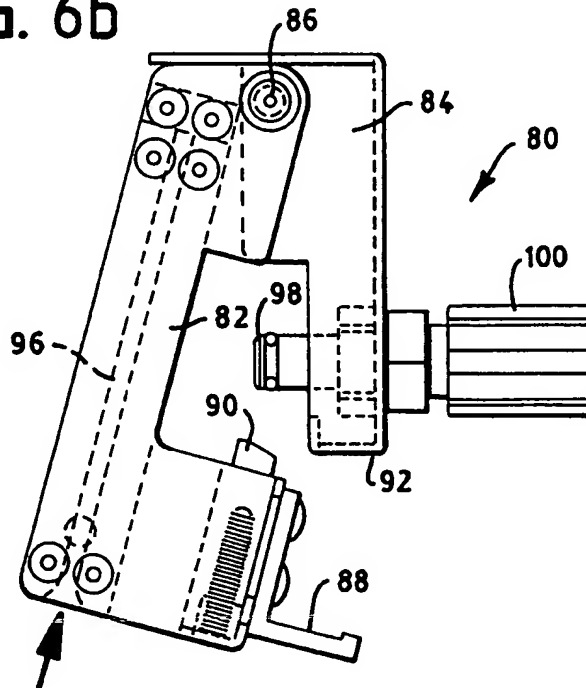


FIG. 6c

INTERNATIONAL SEARCH REPORT

International Application No.

PCT/US 99/15462

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 B01D65/00 B01D27/00 B01D29/11

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B01D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	EP 0 818 228 A (MILLIPORE CORP) 14 January 1998 (1998-01-14) the whole document	1,2,4-7
X	DE 31 00 564 A (BEUL AUGUST ARMATURENFAB) 12 August 1982 (1982-08-12)	3
Y	the whole document	1,2,4-7

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11 November 1999

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